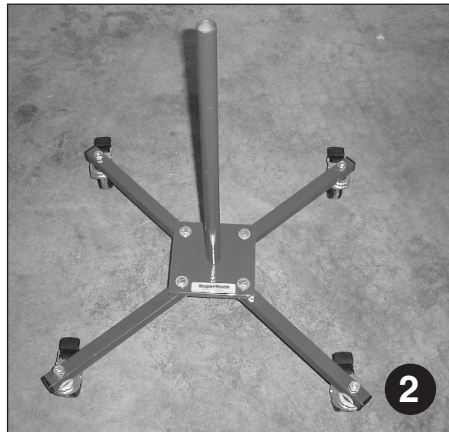


Octopus Paint Rack • Assembly Instructions

US Patent 7,445,184



1 Screw connector into base plate 5/8" through other side, then tighten large nut firmly. Install bottom post tube. Note: use Loctite on all threads.



2 Install wheels to base tubes, then mount to base plate. Note: tighten all nuts and bolts firmly.



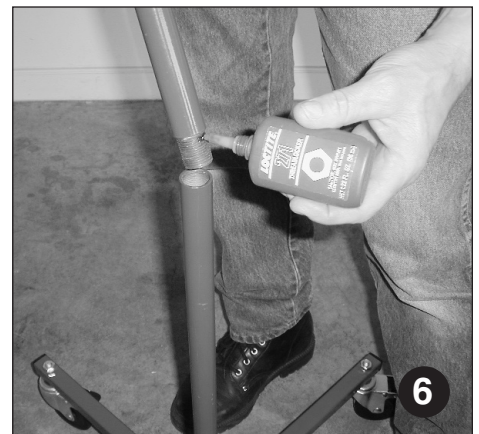
3 Check to see if all wheels are making contact to floor. Photo shows wheel slightly off of floor.



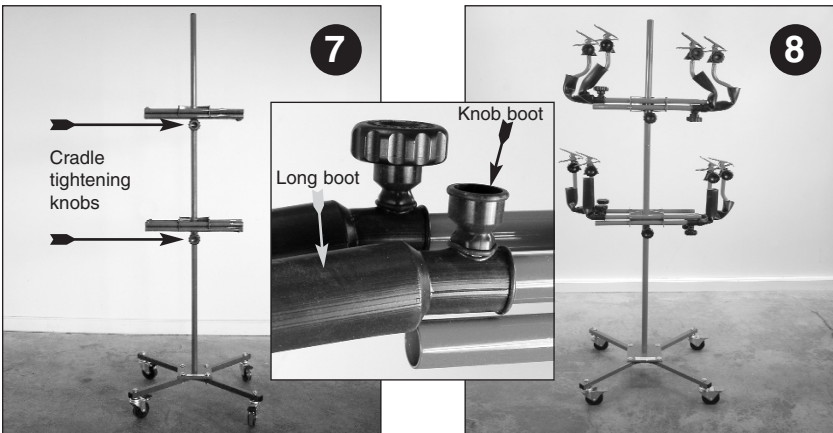
4 Tube bending during manufacturing can not be exact every time; 3/8" washers may be needed to shim wheel.



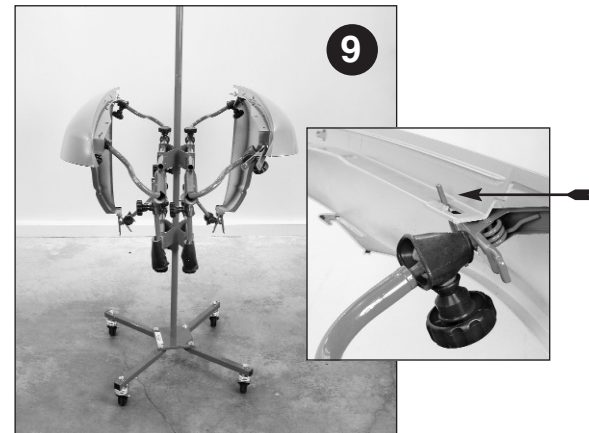
5 Photo shows installed shims (the 3/8" washers).



6 Install the last two post tubes. Note: Loctite is recommended on all post tube threads. Tighten firmly.



7 Slide both support cradles onto center post tube. Note: cradle tightening knobs should be on the underside of the cradle assembly as shown. Install long boots, then slide knob boots over the top (see inset photo). Slide support arms into place. There are two support arm styles. The four "S" curved arms work best on the top cradle, with the "L" shaped arms on the bottom, but you can quickly and easily mix arms as needed.



8 Hold part to desired position, then move cradle support and support arms into position and tighten. Inset photo shows use of clamp pins. The arrow points to the clamp pin.

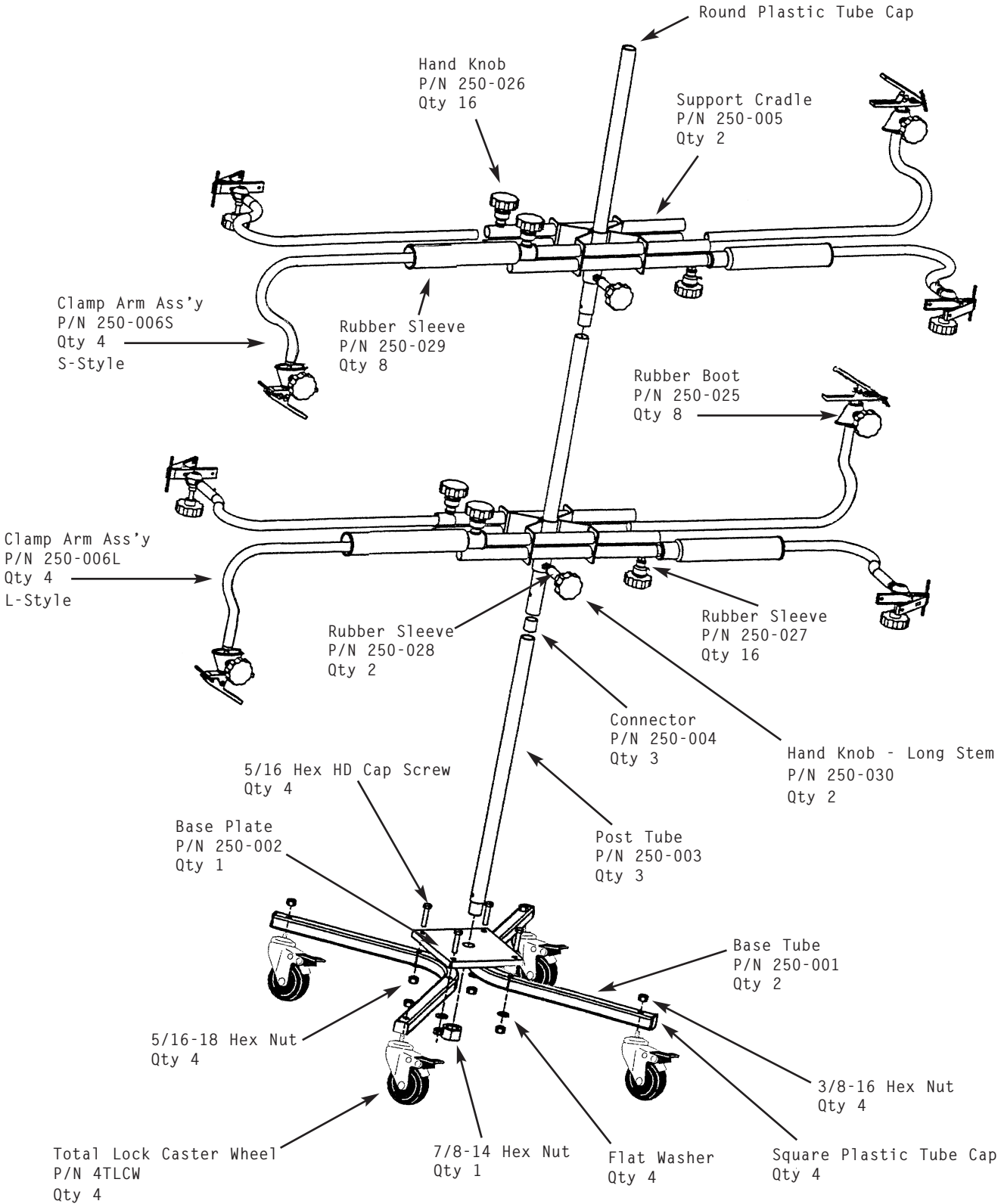
Octopus Maintenance and Troubleshooting

1. Maintain rubber boots by blowing off overspray with a high pressure air gun.
2. If rubber sleeve (P/N 250-029) sticks to support arm, simply apply a small amount of baby powder inside of boot.
3. Center post overspray can be cleaned off by sliding cradle supports up and down the center post.
4. Keep support arms not in use slid all the way in and in an upright position to minimize overspray accumulation.
5. To protect against overspray, we recommend using 3M Booth Coating P/N 06840.

Octopus Paint Rack

Assembly Drawing

P/N OPR



If you have any comments, questions, or concerns about our products or are missing a part, please contact us toll-free at 1-866-438-4484 or 651-415-0733 or visit www.innovativetools.com/contacts