

Each car manufacturer uses a different set of rivets for various car body repairs. The rivets' application and extraction is made easier with the GYSPRESS 8T and the use of the vehicle brand's specific dies.

RIVETING DIES



B2 + B3

Self-piercing Ø 4.8 mm rivets



E1 + E6

Extraction of self-piercing rivets



D17 + D17

Levelling of metal sheets

RIVET



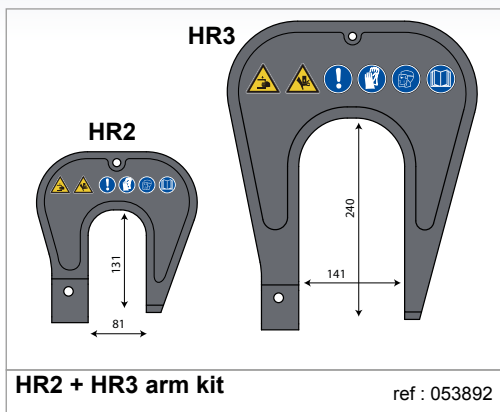
Rivet reference	Rivet dimensions	Total sheet thickness
C2C 20589	4.8 mm x 5.0 mm	3.0 mm
C2C 20590	4.8 mm x 7.0 mm	4.0 mm
C2C 20591	4.8 mm x 8.0 mm	5.0 mm
C2C 20592	4.8 mm x 8.5 mm	5.5 mm
C2C 20593	4.8 mm x 9.0 mm	6.0 mm
C2C 20594	4.8 mm x 9.5 mm	6.5 mm
C2C 20595	4.8 mm x 11.0 mm	8.0 mm

COMPATIBILITY

These dies are designed to be used with the GYSPRESS 8T.



HR1S arm



			HR1S	HR2	HR3	Cycle time	AIR BAR
58 x 48 x 15 cm	6 kg	2 kg	4 kg	9 kg	6 sec	normal 8 maxi 10	