



POR-15 SELF ETCHING PRIMER

Application Information

PRODUCT DESCRIPTION:

POR 15 Self-Etching Primer can be used to adhere to fully cured POR-15 Rust Preventive Paint and all POR-15 topcoats to enable quick refinishing and recoating of these products. POR-15 Self Etching Primer also adheres well to steel, aluminium, stainless steel, brass and other primed and painted surfaces.

Read all directions and warnings for safe use and careful application

1. For maximum adhesion Sand surfaces to be painted with 280 to 320 grit sandpaper.
2. Clean painted and bare metal surfaces with POR-15 Marine Clean. Metal surfaces should be treated with POR-15 Metal Ready for maximum adhesion.
3. Spray or brush on one or two covering coats of POR-15 Self-Etching Primer and allow 10 to 15 minutes between coats. Temperatures should be between 60 – 90 F (16 –35 C). Allow longer cure times in cooler temperatures.

POR-15 Self-Etching Primer can be topcoated in 30 minutes. It isn't necessary to sand POR-15 Self-Etching Primer before topcoating it unless this is cosmetically required or necessary.

POR-15® Self-Etching Primer, like all POR-15® coatings, should always be stirred, not shaken.

Contains Petroleum Solvents. Keep away from heat and flame. Air-supplied respirators should be used when spraying POR-15® Self Etching Primer. To avoid breathing vapors, organic vapor particulate respirators, NIOSH/MSHA approved, must be used. Open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches, or dizziness, increase fresh air or wear respiratory protection (NIOSH/MSHA TC 23C or equivalent) or leave the area. Seal container immediately after dispensing. Do not smoke during application and until all vapors(odors) are gone. To avoid spontaneous combustion during temporary storage, soak soiled rags and waste immediately after use in a water-filled closed metal container. . VOC content 450 g/l

Use only with adequate ventilation. Keep out of the reach of children. Notice: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. Harmful or fatal if swallowed. Do not use on children's toys which may be put into mouth.

Hazardous ingredients: Xylene, Cas # 1330-20-7 Contents partially unknown.

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