

Description

Bostik 5615 is a synthetic rubber mastic compound, black in colour, which has been specifically formulated to remain permanently flexible in use. It is predominantly used in the automotive aftermarket area for secondary sealing of windscreens where a durable, skinning product is required.

Features

- Excellent UV light resistance in glazing applications.
- Tenacious adhesion to nearly all surfaces.
- Good service temperature range (-35°C to 65°C).
- Minimal swell effect on rubber
- Self skinning

Recommended Uses

- Sealing of rubber gasket type windscreens
- Spot weld sealing



Application Instructions

Surface Preparation

Surfaces must be clean, dry and free from oil, dust and other foreign materials

Application Instructions

1. Cut a nozzle to extrude the required bead size.
2. Cut the end from the nipple on the cartridge.
3. Screw on the prepared nozzle.
4. Use a standard 300ml cartridge gun to apply the sealer.
5. Apply the sealant to one side of the joint and bring the other surface into contact while the sealant is still wet.
6. Use mechanical fastening (screws, rivets etc.) to secure the joint.

Windscreen sealing

Apply the sealant into the channels on the rubber gasket before fitting to the glass and flange

Properties

Colour	Black	Sag Resistance	Excellent
Solids Content	Approx. 95%	Oil Migration/Bleeding	Excellent
Specific Gravity	Approx. 1.77	Water Resistance	Excellent
Temperature Resistance	-10° to + 65°C	Paint Staining	Does not stain enamels and lacquers
Flexibility	Excellent	Odour	Very slight initially.

Storage & Shelf Life

Store in a cool, dry place, out of direct sunlight. For maximum shelf life, store between 5° and 20°C.

Shelf life is up to 2 years when stored in original, unopened containers, under the above conditions.

Health & Safety

Please refer to the Material Safety Data Sheet which is available on request.

Clean-Up

Easy cleaning with Mineral turpentine.

NOTE: Care should be taken if Bostik 5614 comes in contact with clothes or skin as its black colour is strong and difficult to remove.

Packaging

Bostik 5615 is supplied in 300ml (520 gm) plastic cartridges packed 10 to a carton

Product Details

Item Number	Size	Colour	Pack Quantity
248630	520gm Cartridge	Black	10

The representations and recommendations regarding the products are based on tests which we believe to be reliable. However, no guarantee of their accuracy can be made because of the great range of field conditions and variations encountered in raw materials, manufacturing equipment and methods. Thus, the products are sold with a limited warranty only, and on the condition that purchasers will make their own tests to determine the suitability of the product for their particular purposes. Under no circumstances will Bostik Australia Pty Ltd be liable to anyone except for replacement of the products or refund of the purchase price.

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Quality ISO 9001
SAI GLOBAL
Quality endorsed ISO9001 (Thomastown site)
TS16949 (Automotive).

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