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## **POR-15 Rust Preventive Coating - Semi-Gloss Black**

## **SECTION 1: Identification**

#### **Product identifier**

**Product name:** POR-15 Rust Preventive Coating - Semi-Gloss Black **Product code:** 45401; 45404; 45405; 45408; 45455; 245401; 245404;

245405; 245408; 245455



### Recommended use of the product and restriction on use

Relevant identified uses: Paints and coatings.

**Uses advised against:** Not determined or not applicable.

Reasons why uses advised against: Not determined or not applicable.

### Manufacturer or supplier details

Manufacturer: Supplier: United States Australia

P.O.R. Products Sydney Automotive Paints & Equipment Pty Ltd

38 Portman Road A3 / 366 Edgar Street

New Rochelle, NY 10801 Condell Park, NSW 2200 Australia

914-636-0700 +61 2 9772 9000

### **Emergency telephone number:**

### **Australia**

### **Emergency telephone AU Poison Information Centre 13 11 26**

General medical information: +61 2 9772 9000 (Mon to Fri, 08:00-16:00 AEST) Transport information: +61 2 9772 9000 (Mon to Fri, 08:00-16:00 AEST)

## **SECTION 2: Hazard(s) identification**

#### **GHS** classification:

Flammable liquids, category 3

Eye irritation, category 2A

Skin irritation, category 2

Skin sensitization, category 1

Respiratory sensitization, category 1

Aspiration hazard, category 1

Acute toxicity (inhalation), category 4

Specific target organ toxicity - single exposure, category 3, respiratory irritation

Specific target organ toxicity - single exposure, category 3, central nervous system

Specific target organ toxicity - repeated exposure, category 1

Carcinogenicity, category 2

#### **Label elements**

### **Hazard pictograms:**







Signal word: Danger

**Hazard statements:** 

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## POR-15 Rust Preventive Coating - Semi-Gloss Black

- H226 Flammable liquid and vapor
- H319 Causes serious eye irritation
- H315 Causes skin irritation
- H317 May cause an allergic skin reaction
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled
- H304 May be fatal if swallowed and enters airways
- H332 Harmful if inhaled
- H335 May cause respiratory irritation
- H336 May cause drowsiness or dizziness
- H372 Causes damage to organs through prolonged or repeated exposure
- H351 Suspected of causing cancer
- H315+H320 Causes skin and eye irritation.
- H302+H332 Harmful if swallowed or if inhaled.
- H312+H332 Harmful in contact with skin or if inhaled.
- H302+H312+H332 Harmful if swallowed, in contact with skin or if inhaled.

#### **Precautionary statements:**

- P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking
- P233 Keep container tightly closed
- P240 Ground/bond container and receiving equipment
- P241 Use explosion-proof electrical/ventilating/light/equipment
- P242 Use only non-sparking tools
- P243 Take precautionary measures against static discharge
- P280 Wear protective gloves/protective clothing/eye protection/face protection
- P264 Wash skin thoroughly after handling
- P272 Contaminated work clothing should not be allowed out of the workplace
- P285 In case of inadequate ventilation wear respiratory protection
- P271 Use only outdoors or in a well-ventilated area
- P260 Do not breathe dust/fume/gas/mist/vapors/spray
- P270 Do not eat, drink or smoke when using this product
- P201 Obtain special instructions before use
- P202 Do not handle until all safety precautions have been read and understood
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
- P284 Wear respiratory protection.
- P281 Use personal protective equipment as required.
- P303+P361+P353 If on skin (or hair): Immediately remove/take off all contaminated clothing. Rinse skin with water/shower
- P370+P378 In case of fire: Use agents recommended in section 5 for extinction
- P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing
- P321 Specific treatment (see supplemental first aid instructions on this label).
- P362 Take off contaminated clothing and wash before reuse
- P302+P352 If on skin: Wash with soap and water
- P333+P313 If skin irritation or a rash occurs: Get medical advice/attention
- P331 Do not induce vomiting
- P301+P310 If swallowed: Immediately call a poison center or doctor/physician
- P304+P340+P312 If inhaled: Remove victim to fresh air and keep at rest in a position comfortable for
- breathing. Call a poison center or doctor/physician if you feel unwell
- P308+P313 If exposed or concerned: Get medical advice/attention P337+P313 If eve irritation persists get medical advice/attention
- P332+P313 If skin irritation occurs: Get medical advice/attention
- P362+P364 Take off contaminated clothing and wash it before reuse.

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## POR-15 Rust Preventive Coating - Semi-Gloss Black

P363 Wash contaminated clothing before reuse

P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.

P312 Call a POISON CENTER or doctor/physician if you feel unwell.

P314 Get medical advice/attention if you feel unwell

P405 Store locked up

P403+P233 Store in a well ventilated place. Keep container tightly closed

P403+P235 Store in a well ventilated place. Keep cool.

P501 Dispose of contents and container as instructed in Section 13

Hazards not otherwise classified: None

## **SECTION 3: Composition and information on ingredients**

Identification	Name	Weight %
CAS number: 99784-49-3	1,2-Propanediol, polymer with 1,1'-methylenebis[isocyanatobenzene] and 2-methyloxirane	22-32.5
CAS number: 52747-01-0	Propanol, ((1-methyl-1,2-ethanediyl)bis(oxy))bis-, polymer with 1,1'-methylenebis(4-isocyanatobenzene)	9.86-16.43
CAS number: 5873-54-1	O-(p-isocyanatobenzyl)phenyl isocyanate diphenylmethane-2,4'-diisocyanate	6-12.5
CAS number: 101-68-8	4,4'-Methylenediphenyl diisocyanate	7.15-14.64
CAS number: 95-63-6	1, 2, 4-Trimethylbenzene	<5.06
CAS number: 64742-48-9	Naphtha (petroleum), hydrotreated heavy	16.03
CAS number: 1333-86-4	Carbon Black	1.78
CAS number: 26447-40-5	Methylenediphenyl diisocyanate	1.64-4.11
CAS number: 64742-95-6	Solvent naphtha (petroleum), light arom.	15.8
CAS number: 1330-20-7	Xylene	<0.35
CAS number: 98-82-8	Cumene	<0.17

**Additional Information:** None

## **SECTION 4: First aid measures**

Description of first aid measures

**General notes:** 

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## **POR-15 Rust Preventive Coating - Semi-Gloss Black**

Get medical attention if you feel unwell

#### After inhalation:

Loosen clothing as necessary and position individual in a comfortable position

Maintain an unobstructed airway

Get medical advice/attention if you feel unwell

Take precautions to ensure your own safety

Remove source of exposure or move person to fresh air

Get medical advice if you feel unwell or concerned

### After skin contact:

Rinse affected area with soap and water

If symptoms develop or persist, seek medical attention

Take off all contaminated clothing

Gently blot or brush away excess product

Wash with plenty of lukewarm, gently flowing water

Get medical advice if skin irritation occurs or you feel unwell

### After eve contact:

Rinse/flush exposed eye(s) gently using water for 15-20 minutes

If symptoms develop or persist, seek medical attention

Rinse eyes cautiously with lukewarm, gently flowing water for several minutes, while holding the eyelids open

Remove contact lenses, if present and easy to do so

Continue rinsing for 15-20 minutes

Get medical advice if eye irritation persists

#### After swallowing:

Rinse mouth thoroughly

Seek medical attention if irritation, discomfort, or vomiting persists

### Most important symptoms and effects, both acute and delayed

### Acute symptoms and effects:

May cause breathing difficulty, asthma attack, nausea, allergic reaction

### **Delayed symptoms and effects:**

Not determined or not applicable.

### Immediate medical attention and special treatment

#### **Specific treatment:**

Not determined or not applicable.

#### **Notes for the doctor:**

Contains isocyanates, consult literature for specific treatment

## **SECTION 5: Fire fighting measures**

## **Extinguishing media**

## Suitable extinguishing media:

Use Water (fog only), dry chemical, chemical foam, carbon dioxide, or alcohol-resistant foam

#### Unsuitable extinguishing media:

Do not use a water stream as an extinguisher

#### Specific hazards during fire-fighting:

Thermal decomposition can lead to release of irritating gases and vapors

Vapors can flow to distant ignition sources and flashback

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## **POR-15 Rust Preventive Coating - Semi-Gloss Black**

Liquid is volatile and may generate an explosive atmosphere

### **Special protective equipment for firefighters:**

Use typical firefighting equipment, self-contained breathing apparatus, special tightly sealed suit

### Special precautions:

Shut off sources of ignition

Carbon monoxide and carbon dioxide may form upon combustion

Heating causes a rise in pressure, risk of bursting and combustion

Hazchem: •3Y

### **SECTION 6: Accidental release measures**

### Personal precautions, protective equipment and emergency procedures:

Ensure adequate ventilation

Ensure air handling systems are operational

Wear protective eye wear, gloves and clothing

Beware of vapors accumulating to form explosive concentrations

Vapors can accumulate in low areas

### **Environmental precautions:**

Should not be released into the environment

Prevent from reaching drains, sewer or waterway

## Methods and material for containment and cleaning up:

Wear protective eye wear, gloves and clothing

Use spark-proof tools and explosion-proof equipment

Absorb with non-combustible liquid-binding material (sand, diatomaceous earth (clay), acid binders, universal binders)

Dispose of contents / container in accordance with local regulations

#### Reference to other sections:

Not determined or not applicable.

### **SECTION 7: Handling and storage precautions**

### Precautions for safe handling:

Use only with adequate ventilation.

Avoid breathing mist or vapor.

Do not eat, drink, smoke or use personal products when handling chemical substances.

Take precautionary measures against electrostatic discharges.

Use only non-sparking tools.

### Conditions for safe storage, including any incompatibilities:

Keep container tightly sealed.

Protect from freezing and physical damage.

Store in a cool, well-ventilated area.

Store away from all ignition sources (open flames, hot surfaces, direct sunlight, spark sources).

### SECTION 8: Exposure controls and personal protection

Only those substances with limit values have been included below.

### Occupational Exposure limit values:

According to the Australian Work Health and Safety Regulations

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# **POR-15 Rust Preventive Coating - Semi-Gloss Black**

Country (Legal Basis)	Substance	Identifier	Permissible concentration
Australia	Carbon Black	1333-86-4	TWA: 3 mg/m³
	Xylene	1330-20-7	TWA: 350 mg/m³ (80 ppm) ; STEL: 655 mg/m³ (150 ppm)
	4,4'-Methylenediphenyl diisocyanate	101-68-8	TWA: 0.02 mg/m³; STEL: 0.07 mg/m³
	Cumene	98-82-8	TWA: 125 mg/m³ (25 ppm) ; STEL: 375 mg/m³ (75 ppm)

## Biological limit values:

No biological exposure limits noted for the ingredient(s).

#### Information on monitoring procedures:

Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with an OEL and adequacy of exposure controls.

Biological monitoring may also be appropriate for some substances.

### **Appropriate engineering controls:**

Emergency eye wash fountains and safety showers should be available in the immediate vicinity of use or handling.

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapor and mists below the applicable workplace exposure limits (Occupational Exposure Limits-OELs) indicated above. Use explosion-proof ventilation equipment.

### Personal protection equipment

#### Eye and face protection:

Safety goggles or glasses, or appropriate eye protection.

#### Skin and body protection:

Select glove material impermeable and resistant to the substance.

Wear appropriate clothing to prevent any possibility of skin contact.

#### **Respiratory protection:**

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

#### **General hygienic measures:**

Avoid contact with skin, eyes and clothing.

Wash hands before breaks and at the end of work.

Wash contaminated clothing before reuse.

#### **SECTION 9: Physical and chemical properties**

#### Information on basic physical and chemical properties

Appearance	Semi-Gloss Black Colored Liquid
Odor	Not determined or not available.
Odor threshold	Not determined or not available.
pH	Not determined or not available.
Melting point/freezing point	Not determined or not available.
Initial boiling point/range	>284°F (>140°C)
Flash point (closed cup)	>120°F (>48.9°C)

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## POR-15 Rust Preventive Coating - Semi-Gloss Black

Evaporation rate	Not determined or not available.
Flammability (solid, gas)	Not determined or not available.
Upper flammability/explosive limit	Not determined or not available.
Lower flammability/explosive limit	Not determined or not available.
Vapor pressure	38 mmHg
Vapor density	Not determined or not available.
Density	1.04 g/mL
Relative density	Not determined or not available.
Solubilities	Not miscible.
Partition coefficient (n-octanol/water)	Not determined or not available.
Auto/Self-ignition temperature	Not determined or not available.
Decomposition temperature	Not determined or not available.
Dynamic viscosity	120-140 cps Brookfield
Kinematic viscosity	Not determined or not available.
Explosive properties	Not determined or not available.
Oxidizing properties	Not determined or not available.

#### Other information

Recommended Storage Temperature	50°F - 95°F
Recommended Shelf Life	3 Years Un-Opened
VOC Content	270 g/L

## SECTION 10: Stability and reactivity

### **Reactivity:**

Does not react under normal conditions of use and storage.

## **Chemical stability:**

Stable under normal conditions of use and storage.

## Possibility of hazardous reactions:

None under normal conditions of use and storage.

### Conditions to avoid:

Keep away from heat, sparks and flames.

## Incompatible materials:

None known.

## Hazardous decomposition products:

None known.

## **SECTION 11: Hazard information**

### Acute toxicity

**Assessment:** Harmful if inhaled **Product data:** No data available.

**Substance data:** 

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# POR-15 Rust Preventive Coating - Semi-Gloss Black

Name	Route	Result
4,4'-Methylenediphenyl diisocyanate	inhalation	LC50 - Rat - 369 mg/cu m/4 h
Methylenediphenyl diisocyanate	inhalation	LC50 - Rat - 369 mg/cu m/4 h
Xylene	dermal	LD50 - Rat - > 1,700 mg/kg
	inhalation	LC50 - Rat - 5,000 ppm/4 h
1, 2, 4-Trimethylbenzene	inhalation	LC50 - Rat - 18,000 mg/m³

## Skin corrosion/irritation

**Assessment:** Causes skin irritation

Product data:
No data available.
Substance data:

Name	Result
O-(p-isocyanatobenzyl)phenyl isocyanate diphenylmethane-2,4'-diisocyanate	Irritating to the skin.
4,4'-Methylenediphenyl diisocyanate	Irritating to the skin.
Methylenediphenyl diisocyanate	Irritating to the skin.
Xylene	Irritating to the skin.
1, 2, 4-Trimethylbenzene	Irritating to the skin.
Naphtha (petroleum), hydrotreated heavy	Irritating to the skin.
1,2-Propanediol, polymer with 1,1'- methylenebis[isocyanatobenze ne] and 2-methyloxirane	Causes skin irritation.

## Serious eye damage/irritation

**Assessment:** Causes serious eye irritation

Product data:
No data available.
Substance data:

Name	Result
O-(p-isocyanatobenzyl)phenyl isocyanate diphenylmethane-2,4'-diisocyanate	Irritating effect on the eyes.
4,4'-Methylenediphenyl diisocyanate	Moderate eye irritation.
Methylenediphenyl diisocyanate	Moderate eye irritation.
1, 2, 4-Trimethylbenzene	Irritating effect on the eyes.

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## POR-15 Rust Preventive Coating - Semi-Gloss Black

Name	Result
1,2-Propanediol, polymer with 1,1'- methylenebis[isocyanatobenze ne] and 2-methyloxirane	, and the second

# Respiratory or skin sensitization

**Assessment:** May cause an allergic skin reaction May cause allergy or asthma symptoms or breathing difficulties if inhaled

Product data:
No data available.
Substance data:

Name	Result	
O-(p-isocyanatobenzyl)phenyl isocyanate diphenylmethane-2,4'-diisocyanate	Sensitization possible through skin and respiratory contact.	
4,4'-Methylenediphenyl diisocyanate	May cause sensitization by inhalation and skin contact.	
Methylenediphenyl diisocyanate	May cause sensitization by inhalation and skin contact.	
Propanol, ((1-methyl-1,2-ethanediyl)bis(oxy))bis-, polymer with 1,1'-methylenebis(4-isocyanatobenzene)	Sensitization possible through respiratory contact.	
Cumene	No skin irritation	
	No eye irritation	
1,2-Propanediol, polymer with 1,1'-	May cause an allergic skin reaction.	
methylenebis[isocyanatobenze ne] and 2-methyloxirane	May cause allergy or asthma symptoms or breathing difficulties if inhaled	

## Carcinogenicity

**Assessment:** Suspected of causing cancer

Product data: No data available.

**Substance data:** 

Name	Species	Result
O-(p-isocyanatobenzyl)phenyl isocyanate diphenylmethane-2,4'-diisocyanate	O-(p-isocyanatobenzyl)phenyl isocyanate diphenylmethane-2,4'-diisocyanate	Suspected of causing cancer.
4,4'-Methylenediphenyl diisocyanate		May cause cancer.
Carbon Black	Carbon Black	The IARC carcinogenic classification and California Proposition 65 Warning only apply to airborne, unbound particles of respirable size of Carbon Black.

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## POR-15 Rust Preventive Coating - Semi-Gloss Black

Name	Species	Result
Methylenediphenyl diisocyanate	Methylenediphenyl diisocyanate	May cause cancer.
Solvent naphtha (petroleum), light arom.	, ,	Component may cause cancer.

## International Agency for Research on Cancer (IARC):

Name	Classification
Carbon Black	Group 2B - Possibly carcinogenic to humans
Xylene	Group 3 - Not classifiable as to its carcinogenicity to humans
Cumene	Group 2B - Possibly carcinogenic to humans

**National Toxicology Program (NTP):** None of the ingredients are listed.

## Germ cell mutagenicity

**Assessment:** Based on available data, the classification criteria are not met.

Product data:
No data available.
Substance data:

Name	Result
Solvent naphtha (petroleum),	May cause genetic defects.
light arom.	

### Reproductive toxicity

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:** No data available.

Substance data: No data available.

## **Specific target organ toxicity (single exposure)**

**Assessment:** May cause respiratory irritation May cause drowsiness or dizziness

Product data: No data available. Substance data:

Name	Result
O-(p-isocyanatobenzyl)phenyl isocyanate diphenylmethane-2,4'-diisocyanate	May cause respiratory tract irritation through single or repeated exposure.
4,4'-Methylenediphenyl diisocyanate	Component affects the respiratory system through single and repeated exposure.
Methylenediphenyl diisocyanate	Component affects the respiratory system through single and repeated exposure.
Cumene	Component affects the respiratory system.
1, 2, 4-Trimethylbenzene	Component affects the respiratory system.
Naphtha (petroleum), hydrotreated heavy	Component affects the central nervous system.

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## POR-15 Rust Preventive Coating - Semi-Gloss Black

Name	Result
1,2-Propanediol, polymer with	May cause respiratory irritation.
1,1'-   methylenebis[isocyanatobenze	
ne] and 2-methyloxirane	

## Specific target organ toxicity (repeated exposure)

Assessment: Causes damage to organs through prolonged or repeated exposure

Product data:
No data available.
Substance data:

Name	Result
1,2-Propanediol, polymer with 1,1'-	May cause damage to the respiratory tract through prolonged or repeated exposure.
methylenebis[isocyanatobenze ne] and 2-methyloxirane	

### **Aspiration toxicity**

**Assessment:** May be fatal if swallowed and enters airways

Product data: No data available. Substance data:

Name	Result
Solvent naphtha (petroleum), light arom.	May be fatal if swallowed and enters airway.
Naphtha (petroleum), hydrotreated heavy	May be fatal if swallowed and enters airway.

## Information on likely routes of exposure:

No data available.

### Symptoms related to the physical, chemical and toxicological characteristics:

No data available.

#### Other information:

No data available.

## **SECTION 12: Ecological information**

### Acute (short-term) toxicity

**Assessment:** Based on available data, the classification criteria are not met.

Product data: No data available.

**Substance data:** 

Name	Result
Cumene	EC50 - Daphnia magna - 1.4 mg/L - 24 h
	LC50 - Pimephales promelas - 6.32 mg/L - 96 h
1, 2, 4-Trimethylbenzene	LC50 - Pimephales promelas - 7.72 mg/L - 96 h

### Chronic (long-term) toxicity

**Product data:** No data available. **Substance data:** No data available.

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## POR-15 Rust Preventive Coating - Semi-Gloss Black

## Persistence and degradability

**Product data:** No data available. **Substance data:** No data available.

### **Bioaccumulative potential**

**Product data:** No data available. **Substance data:** No data available.

## Mobility in soil

**Product data:** No data available. **Substance data:** No data available.

Other adverse effects: No data available.

## **SECTION 13: Disposal considerations**

### **Disposal methods:**

It is the responsibility of the waste generator to properly characterize all waste materials according to applicable regulatory entities

## **SECTION 14: Transport information**

### **Australian Dangerous Goods (ADG)**

UN number	1263	
UN proper shipping name	Paint	
UN transport hazard class(es)	3	FARMALE TURNS
Packing group	III	
Environmental hazards	None	
Special precautions for user	None	
Hazchem/Emergency Action Code	•3Y	

## **International Maritime Dangerous Goods (IMDG)**

UN number	1263	
UN proper shipping name	Paint	
UN transport hazard class(es)	3	namana lugar
Packing group	III	
Environmental hazards	None	
Special precautions for user	None	
EmS number	F-E, S-E	
Stowage category	А	
Excepted quantities	E1	
Limited quantity	5L	

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## POR-15 Rust Preventive Coating - Semi-Gloss Black

## International Air Transport Association Dangerous Goods Regulations (IATA-DGR)

UN number	1263	
UN proper shipping name	Paint	
UN transport hazard class(es)	3	nament Vage
Packing group	III	
Environmental hazards	None	
Special precautions for user	None	
ERG code	3L	
Excepted quantities	E1	
Passenger and cargo	60L	
Cargo aircraft only	220L	
Limited quantity	10L	

## **SECTION 15: Regulatory information**

## **Australia regulations**

## **Australian Inventory of Chemical Substances (AICS):**

5873-54-1	O-(p-isocyanatobenzyl)phenyl isocyanate diphenylmethane-2,4'-diisocyanate	Listed
101-68-8	4,4'-Methylenediphenyl diisocyanate	Listed
1333-86-4	Carbon Black	Listed
26447-40-5	Methylenediphenyl diisocyanate	Listed
52747-01-0	Propanol, ((1-methyl-1,2-ethanediyl)bis(oxy))bis-, polymer with 1,1'-methylenebis(4-isocyanatobenzene)	Listed
1330-20-7	Xylene	Listed
64742-95-6	Solvent naphtha (petroleum), light arom.	Listed
98-82-8	Cumene	Listed
95-63-6	1, 2, 4-Trimethylbenzene	Listed
64742-48-9	Naphtha (petroleum), hydrotreated heavy	Listed
99784-49-3	1,2-Propanediol, polymer with 1,1'-methylenebis[isocyanatobenzene] and 2-methyloxirane	Listed

## Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP):

1330-20-7	Xylene	Listed
99784-49-3	1,2-Propanediol, polymer with 1,1'-methylenebis[isocyanatobenzene]	Not
	and 2-methyloxirane	Listed

## **SECTION 16: Other information**

## **Abbreviations and Acronyms: None**

### Disclaimer:

This SDS was authored in accordance with the Australian Work Health and Safety Regulations and supplemented by the Australian Code of Practice on the Preparation of Safety Data Sheets for Hazardous

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## POR-15 Rust Preventive Coating - Semi-Gloss Black

Chemicals. The information provided in this SDS is correct, to the best of our knowledge, based on information available. The information given is designed only as a guidance for safe handling, use, storage, transportation and disposal and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials, unless specified in the text. The responsibility to provide a safe workplace remains with the user.

**NFPA:** 3-2-0 **HMIS:** 3-2-0

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**Additional information:** 

Version: 1.0

**End of Safety Data Sheet**