



# Instructions

## Caliper Painting Kit

42839,42639,42539,42739,42939  
242839,242639,242539,242739,242939



### PLEASE READ THIS INFORMATION CAREFULLY BEFORE USING THE POR-15 CALIPER PAINTING KIT

#### Kit Contains:

- 8 oz. POR-15® CLEANER DEGREASER
- 8 oz. POR-15® METAL PREP
- 4 oz. POR-15® Rust Preventive Coating
- 4 oz. Caliper Paint
- Gloves and Two Applicators

KIT AVAILABLE WITH SILVER, BLACK, BLUE, RED, OR YELLOW CALIPER PAINT

#### DIRECTIONS

Recommended items: Small nylon scrubbing brush, chemical safe spray bottle, masking tape, eye protection, and an optional detail artists paint brush.

These products should only be handled when wearing latex gloves and eye protection. Use in a well ventilated area only. Read all safety precautions on labels before beginning.

Step 1: Remove all four wheels from vehicle. Calipers don't need to be removed. Don't remove brake line. Make sure your calipers and lines are not leaking brake fluid.

Step 2: Thoroughly clean caliper surfaces to be painted with POR-15 Cleaner Degreaser. Spray on the cleaner and brush the dirt, grease and grime with a small scrub brush or toothbrush. Wear protective gloves and glasses when cleaning your calipers. You may need to clean more than once if calipers are very dirty. Read directions on POR-15 Cleaner Degreaser container before using.

Step 3: Rinse cleaned caliper thoroughly with water and dry with clean towel. Once calipers are completely dry, apply POR-15 Metal Prep and keep surface wet for 20 minutes, Then wash off POR-15 Metal Prep with water and dry thoroughly. Calipers must be completely dry before applying the Rust Preventive coating.

Step 4: Mask off the areas not to be painted. Tape off the brake bleeder screw, brake lines, and caliper piston boots and anything else you don't want painted.

Step 5: Open the small can of POR-15 Rust Preventive Coating and stir (don't shake), making sure the contents are thoroughly mixed. Using a foam brush (included in your kit) paint the caliper evenly with a thin coat. Make sure the coating is evenly applied but not to the point where the paint runs. Because this is a rust preventive coating you want to be sure you don't miss any spots which could rust later if not covered. Heavily rusted or pitted calipers may require two thin coats. If a second coat is needed, apply when the first coat is just dry to the touch, with slight finger-drag remaining (dry but still tacky).

Step 6: When the POR-15 Rust Preventive Coating is just dry to the touch, with slight finger-drag remaining (dry but still tacky), normally in the 2-5 hour range, it's ready for the POR-15 Caliper Paint to be applied. Open the can of POR-15 Caliper Paint, stir thoroughly don't shake the can. Apply the first coat in thin but even strokes. When the first coat is dry (3 -4 hours), apply a second coat to achieve a beautiful ceramic-like finish.

Please remember these instructions are general guide lines only and cannot and do not cover every application and environment. If you remain unsure as how to proceed, please call toll-free for technical advice at 800-457-6715.

Warnings: POR Products is not liable for any damage or injury resulting from misuse of this product or failure to follow instructions as written above. Do Not use POR-15 Caliper Paint on braking surfaces such as discs, drums, brake pads or shoes. If paint comes in contact with these surfaces, clean immediately or replace parts. Read all instructions thoroughly before use. Product should be applied in a well-ventilated, dust-free environment between 56 and 86 degrees Fahrenheit. Brake dust may contain asbestos. Wear safety glasses and NIOSH approved face mask when cleaning brake components. Block the tires to keep vehicle from moving. Use jack stands when working underneath vehicles.

**POR** PRODUCTS™ **800-457-6715**  
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